
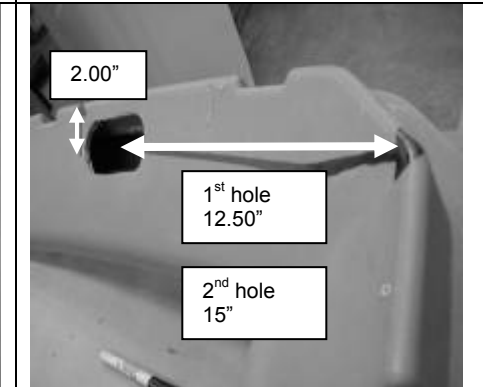
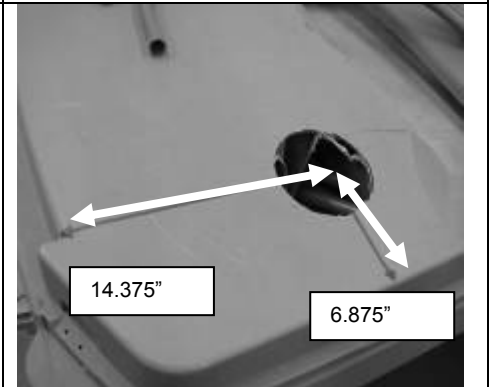

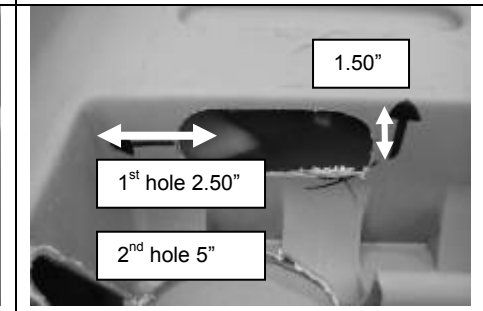
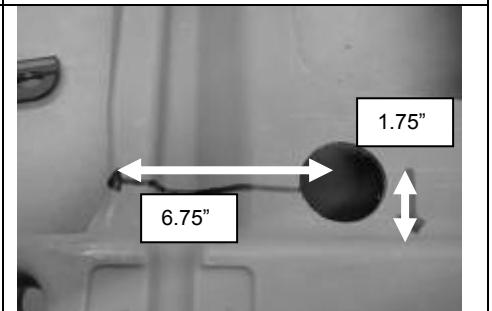

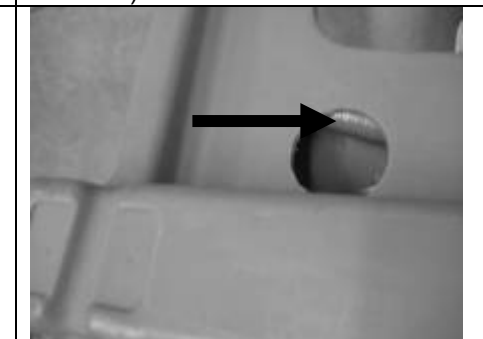
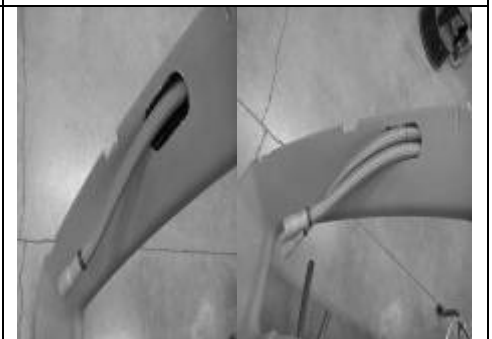

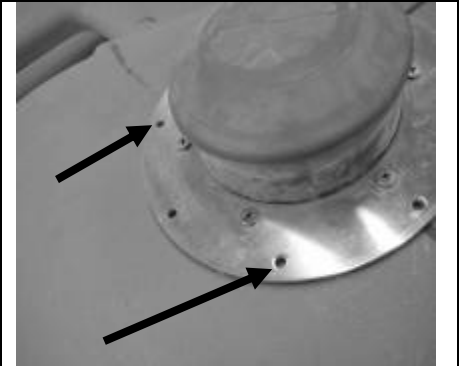

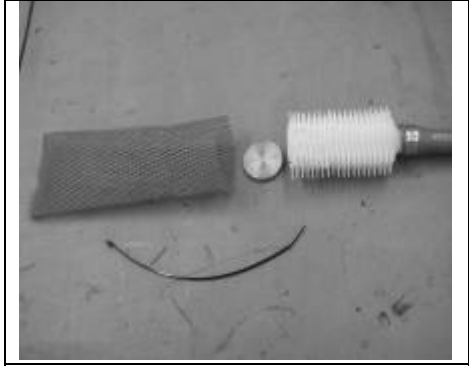
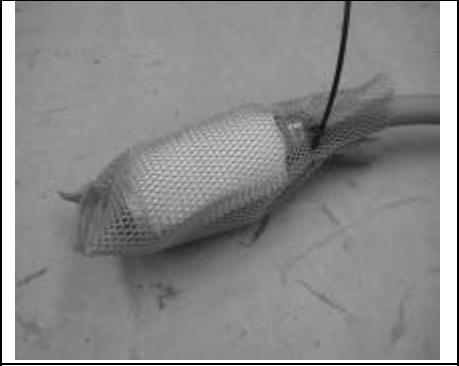


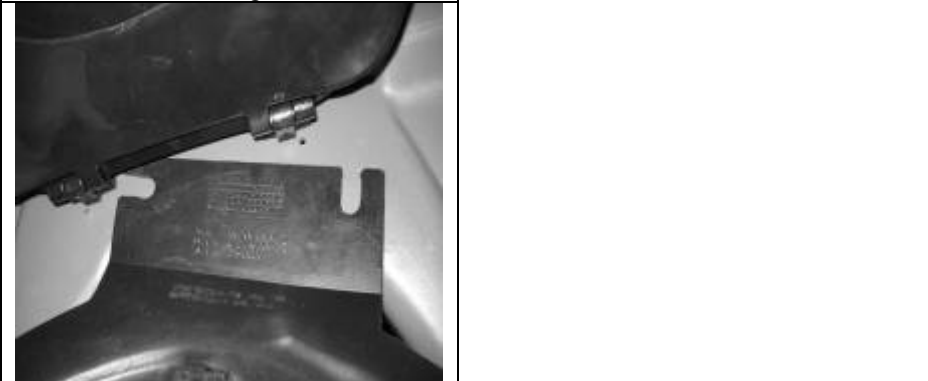


**INSTALL FOOT PUMP / WESTERN FLUSH BOWL IN
ASSEMBLED MAXIM 3000 UNIT WITH ROTOMOLD BASE**

TOOLS: ● Drill ●1-1/2" hole saw ●2" hole saw ●2-1/2" hole saw ●5-3/4" hole saw ●Rivet gun ●Air saw
●# 10 drill bit ●5/16" hex nut driver or driver bit ●3/8" hex driver bit ●T-30 torx bit ●Flat blade screw driver
●Phillips screw driver or driver bit ●Tape measure ●Marker

◆Need to remove tank / vent pipe from unit: Using a 3/8" hex driver bit remove 4 screws securing tank to unit. Then remove 3 screws in front left corner of roof & 2 screws in rear left corner of a roof using a T-30 torx bit to pull vent pipe & tank from unit.

<p>1) Drill two holes using 2" hole saw at dimple locations on rear of tank at top of hose channel.</p>	<p>2) Drill two holes using 2" hole saw at rear of base tank cradle as shown (measurements are to the center of the holes). Then cut in-between holes to create a slot.</p>	<p>3) Drill hole at location shown on floor of base using 5-3/4" hole saw (measurements are to the center of the hole).</p>
		
<p>4) Tip unit onto left side panel. Using an air saw cut columns on bottom of base to create clearance for foot pump.</p>	<p>5) Drill two holes using 2" hole saw on bottom of base near pump mount hole drilled earlier as shown (measurements are to the center of the holes). Then cut in-between holes to create a slot.</p>	<p>5) Drill hole using 2-1/2" hole saw on bottom of base rear right corner as shown (measurements are to the center of the holes).</p>
		
<p>6) Feed inlet / outlet hoses one at a time starting at slot in bottom of base near pump mount hole. Mark both ends of each hose for inlet and outlet.</p>	<p>7) Use hole in bottom of base rear right corner to feed hose around corner. (first hose should be located as shown to allow for installation of 2nd hose).</p>	<p>8) Pull hoses through slot at rear of base tank cradle (top of base).</p>
		

<p>9) Pull inlet / outlet hoses up through pump mount hole to (top of base) to attach hoses to pump assembly inlet / outlet fittings (pump is labeled in / out). Secure hoses to pump using 5/16" hex driver bit to tighten clamp PN 12588 to inlet of pump & clamp PN 17498 on outlet of pump.</p>	<p>10) Insert pump assembly with hoses attached in 5-3/4" hole in base (may need to pull on ends of both hoses in rear of base while inserting pump in hole). Then transfer drill through 8 holes in pump mount plate using # 10 drill bit & rivet pump assembly to base using (8) rivets PN 18755.</p>	<p>11) Tip unit onto base & reinstall tank / vent pipe. Insert inlet / outlet hoses in 2" holes drilled in rear of tank while placing tank in base, making sure there is no slack in the hoses.</p>
		
<p>12) Install filter PN 15143 on inlet hose. Pull hoses through tank opening & depress pump to determine which of the two hoses is the inlet hose. (may want to use a spray lubricant on inside of hose to ensure easy assembly).</p>	<p>13) Secure hose to filter using clamp PN 12588. Insert weight PN 17331 in filter screen PN 16949 & slide screen over filter. Secure screen to inlet hose using wire tie PN 11261.</p>	<p>14) Install elbow PN 10451 in outlet hose (may want to use a spray lubricant on inside of hose to ensure easy assembly). Use clamp PN 12588 to secure elbow to hose.</p>
		
<p>15) Turn bowl entire bowl (threaded end of nozzle pre-assembled on bowl) into elbow attached to outlet hose.</p>	<p>16) Attach flush bowl to tank. Loosen seat-lid screws and slide slotted areas at rear hinge of bowl around seat-lid screws, in-between seat-lid and tank. Tighten screws.</p>	
		

◆Need to reinstall tank / roof screws: Using a 3/8" hex driver for (4) tank screws. Use T-30 torx bit for (3) screws in front left corner of roof & (2) screws in rear left corner of a roof.